



# Influence of the Displacement Rate on Longitudinal Modulus of Single Cellulosic Fibres

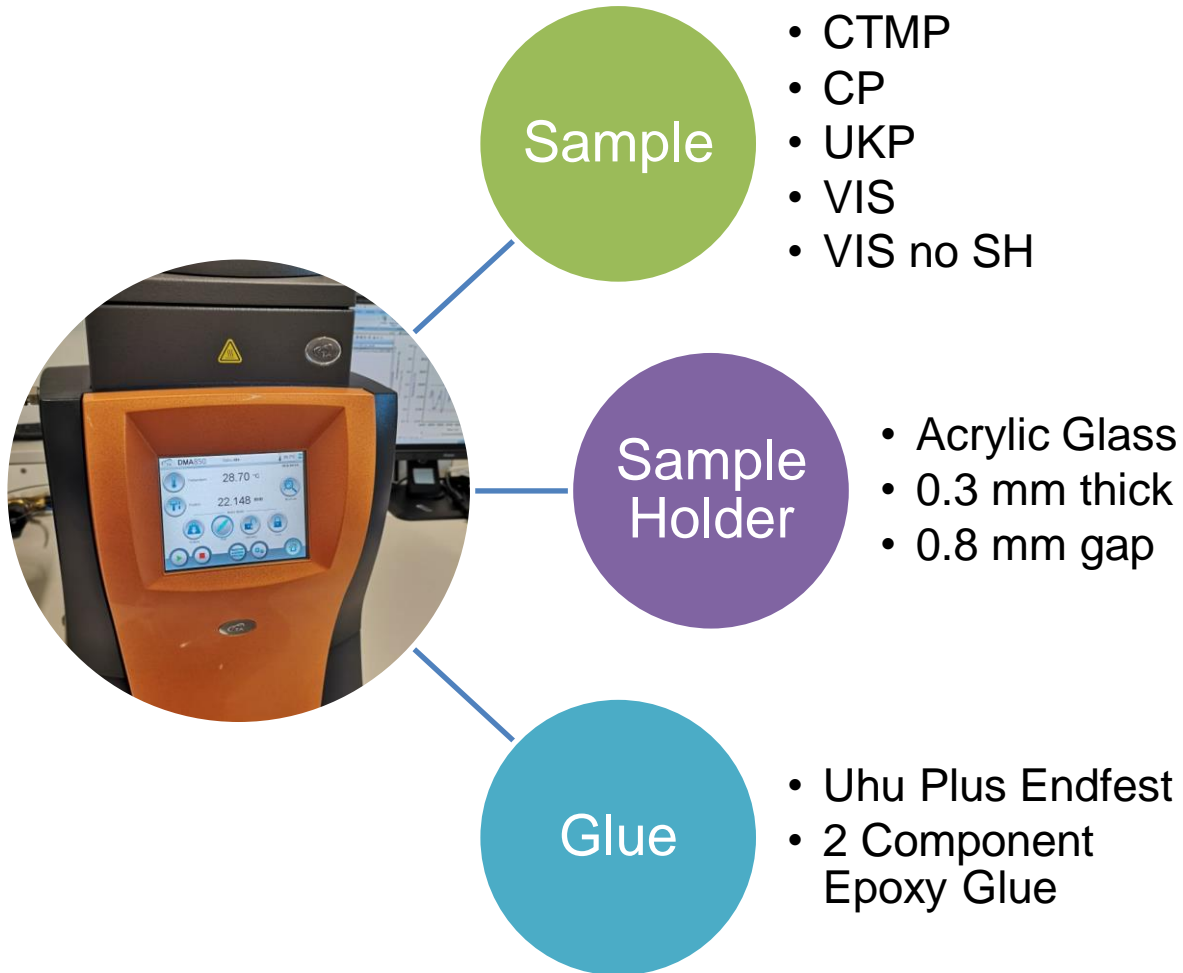
FibreNet seminar

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- Paper => fibre network.
- Lately focus on modelling and simulations.
- Accurate data is needed.
- Common assumption:
  - Plastic-elastic type of behaviour.
- Reality:
  - Fibres are **viscoelastic material**.
    - Slightly different behaviour than other materials (metals) => there is high relevance of the loading rate in tensile testing.
  - Nobody is looking into it => neglected.

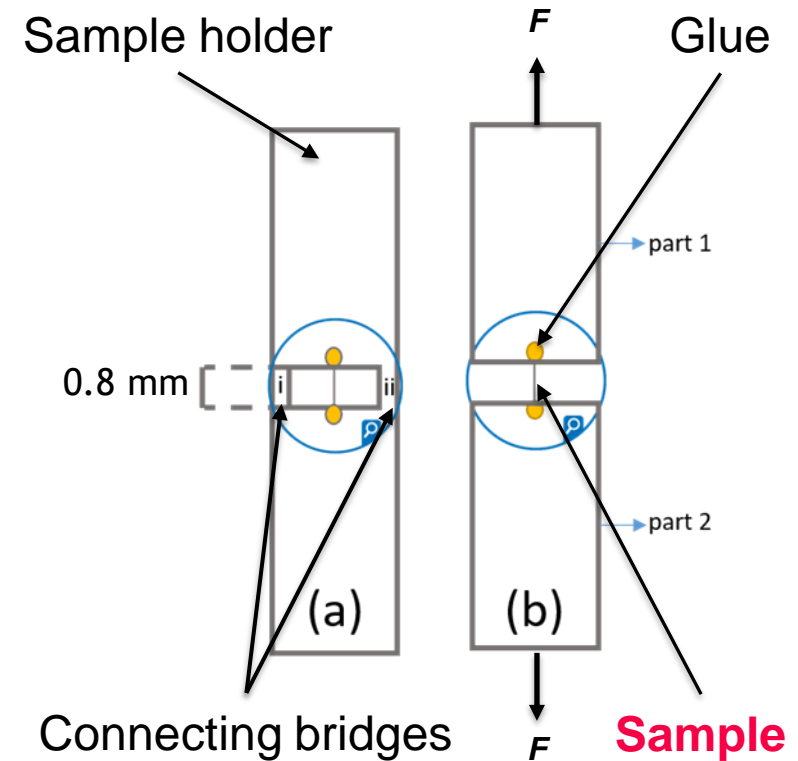
# Motivation

In this presentation I will try to explain the significance of the loading rate on the elastic modulus  $E$  of single fibres during the tensile testing.

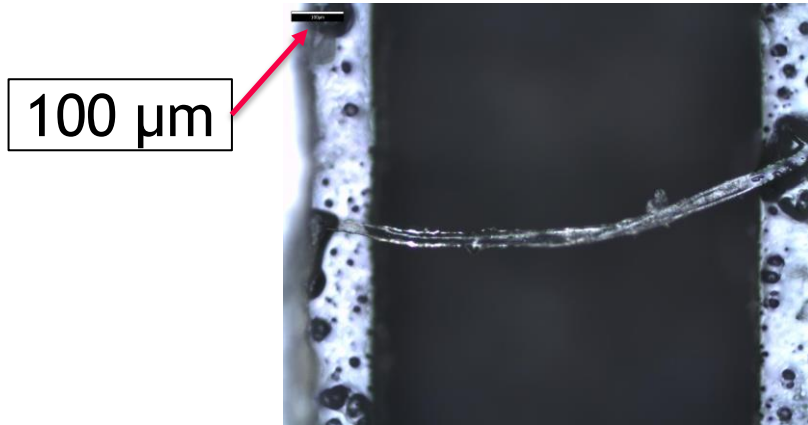


# Sample preparation

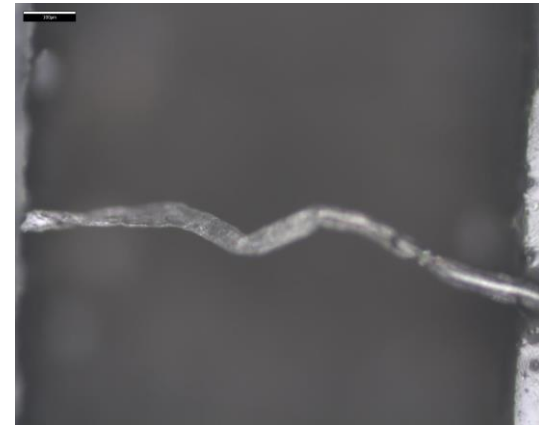
- Preparation of single fibres
  - Swelling (24 h)
  - Dilution
  - Pressure drying
- Gluing on the SH
  - Uhu Plus Endfest
- Conditioning for 5 days
  - Curing of the glue
  - Elimination of  $T$  effect on SH



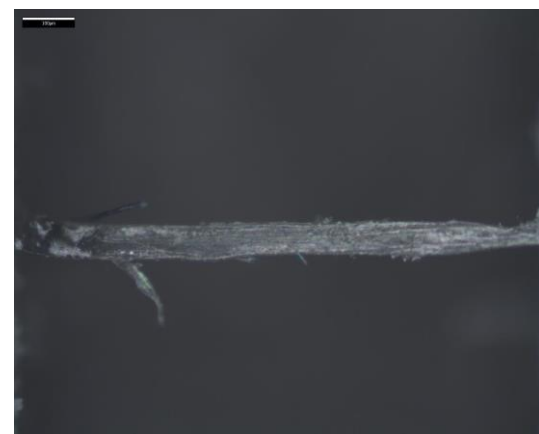
# Infinite Focus Microscopy IFM



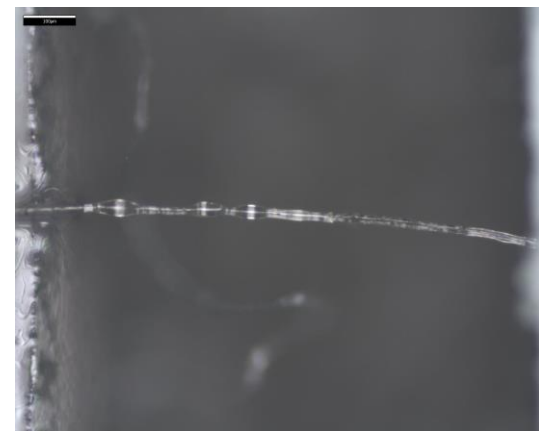
CTMP



CP



UKP

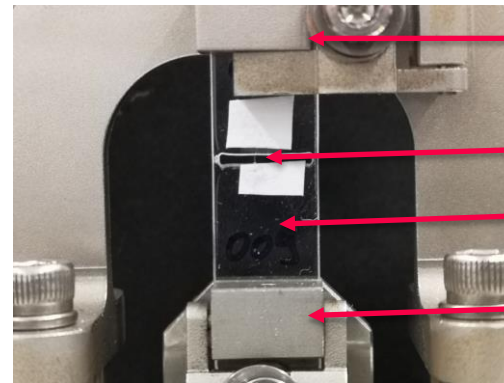
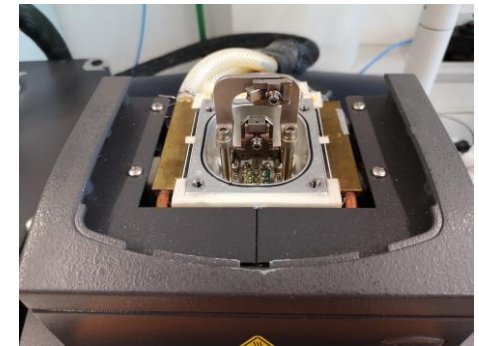
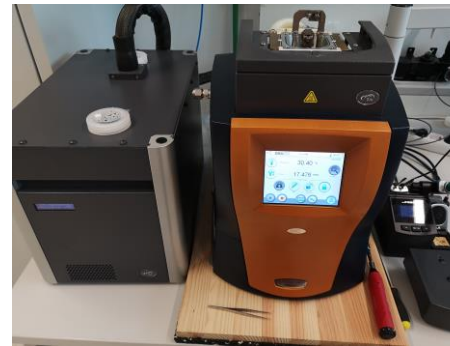


VIS



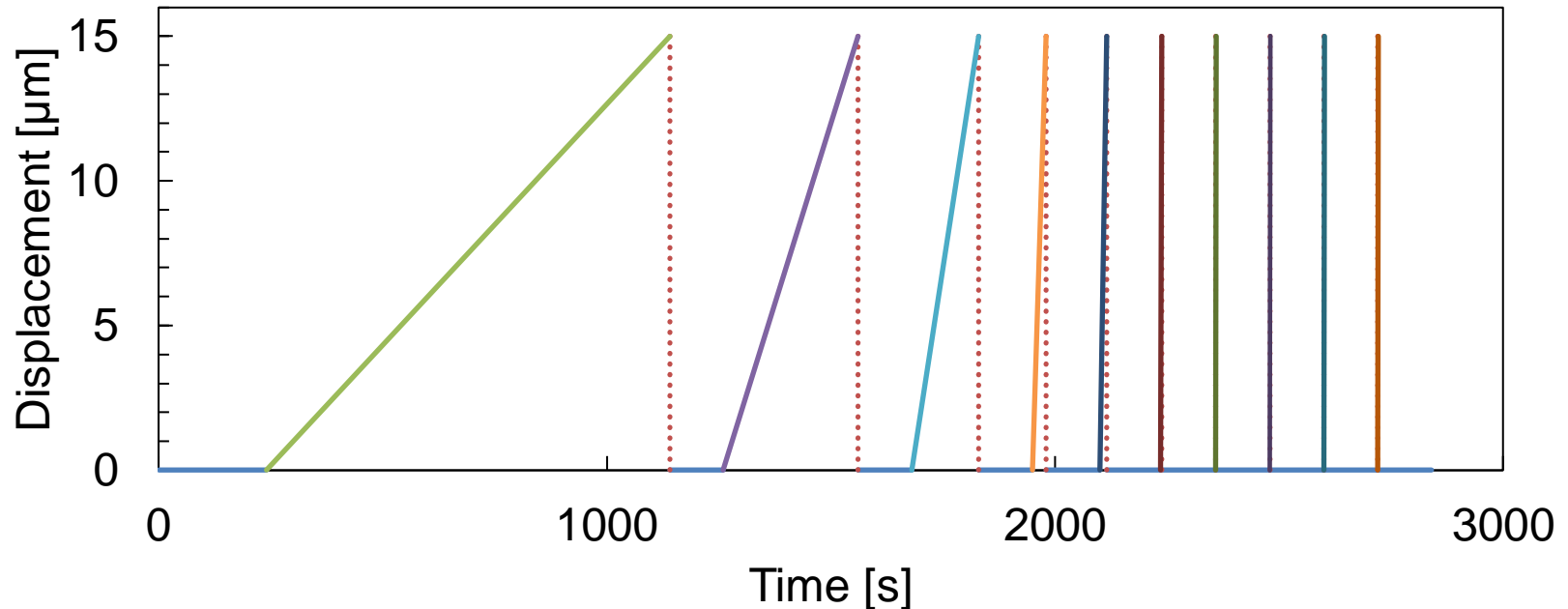
# Dynamic Mechanical Analysis DMA

- Constant  $L_{\max}$ :
  - $L_{\max} = 15 \mu\text{m}$
- Displacement rates:
  - $r_{\min} = 0.113 \text{ \%}/\text{s}$
  - $r_{\max} = 800 \text{ \%}/\text{s}$
  - 2 min conditioning between cycles
- Measuring  $F$



- Upper clamp (fixed)
- Sample
- Sample holder
- Lower clamp (moving)

# Dynamic Mechanical Analysis DMA

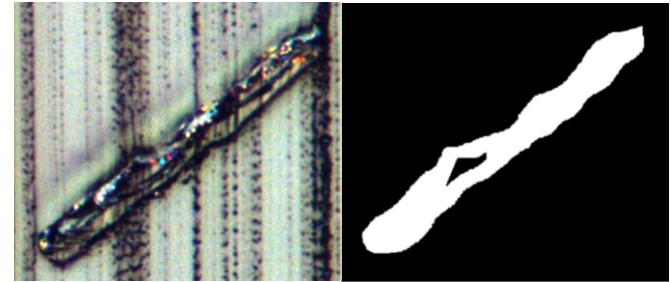
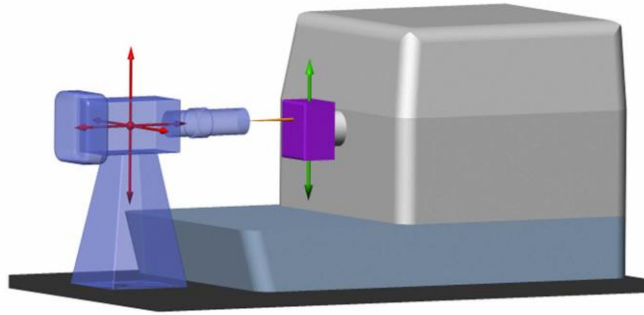


- Conditioning    ····· Relaxation
- 0.113 %/s    — 0.333 %/s
- 0.667 %/s    — 3.33 %/s    — 6.67 %/s    — 33.3 %/s
- 100 %/s    — 200 %/s    — 400 %/s    — 800 %/s

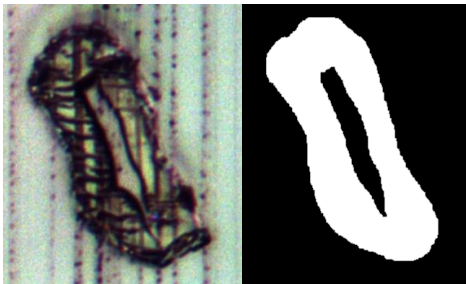




# Microtomy



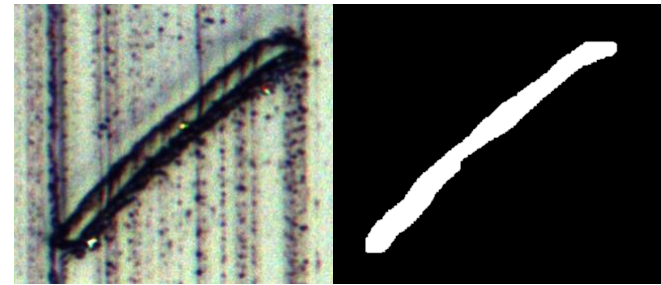
CP



CTMP

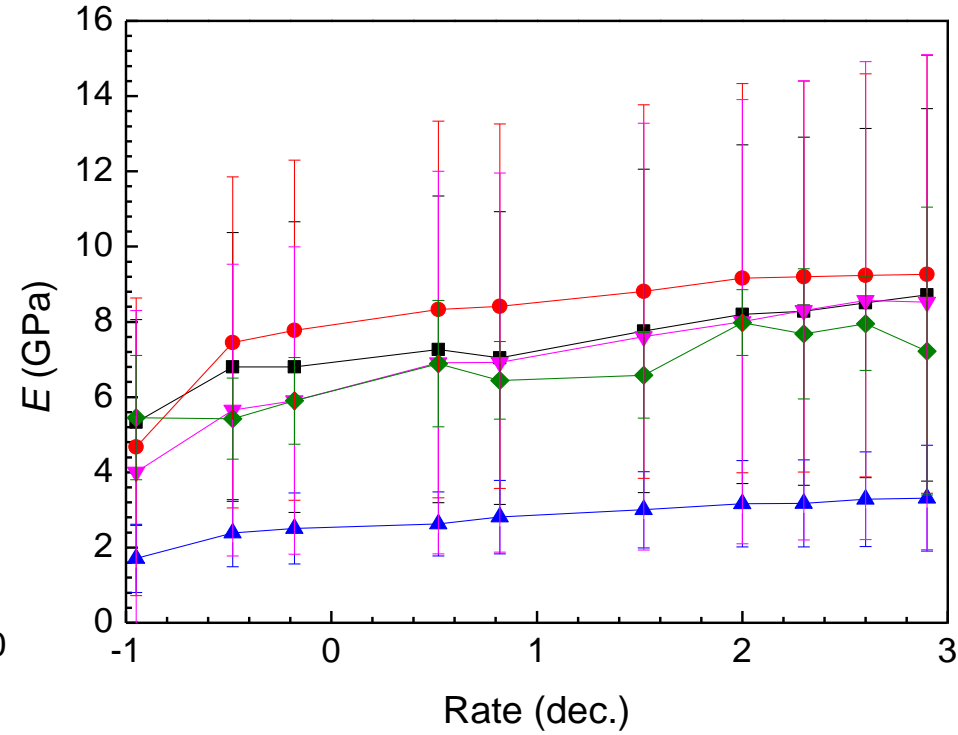
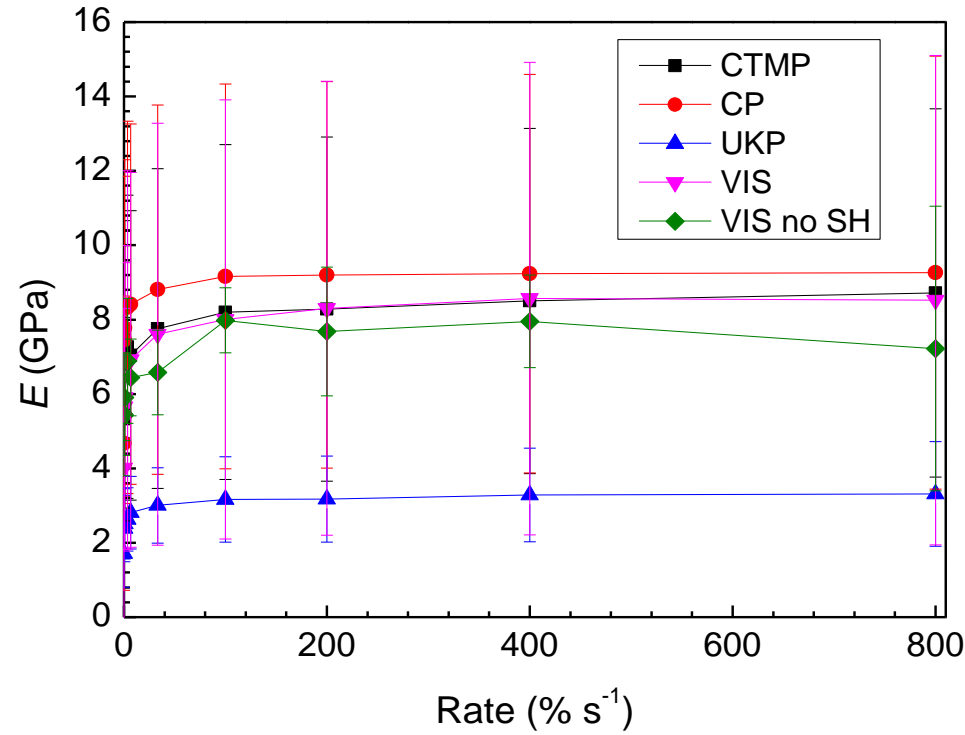


UKP



VIS

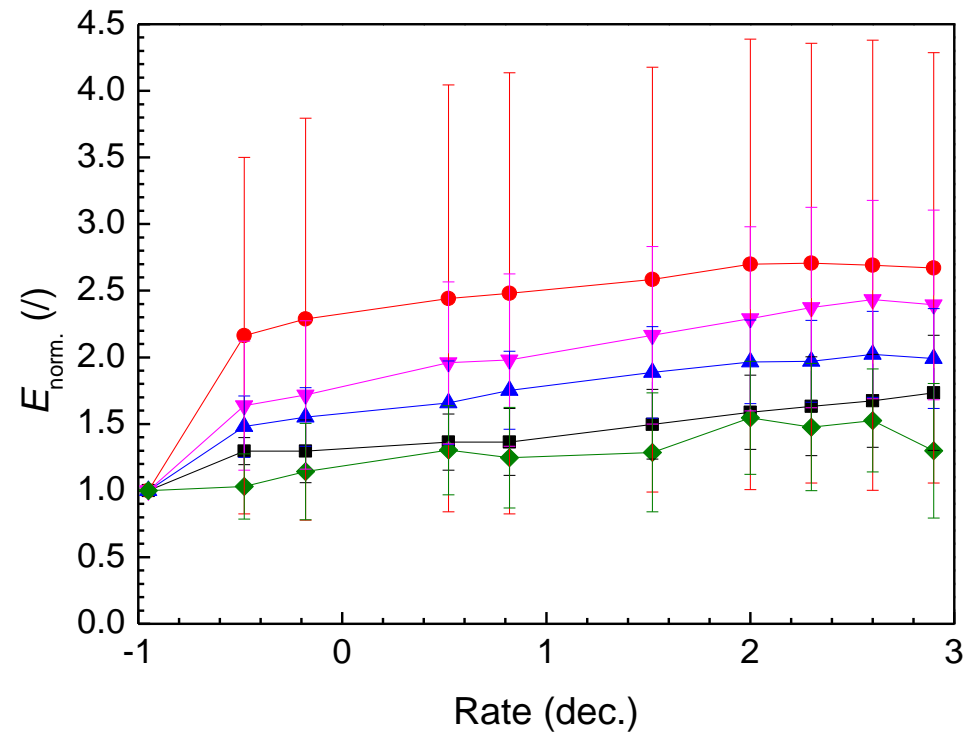
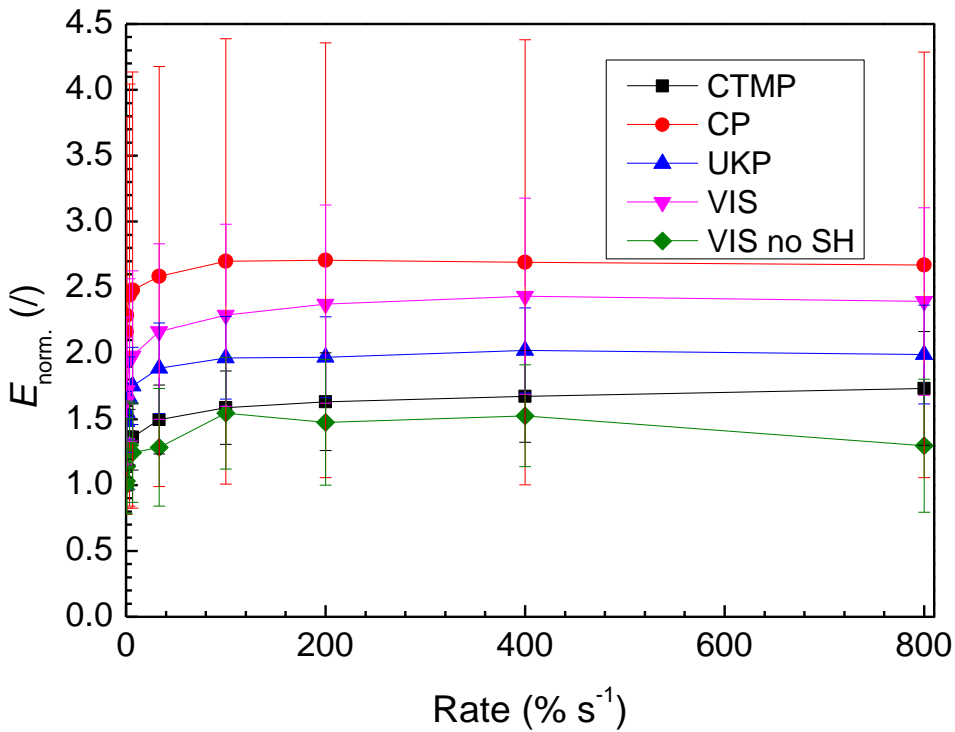
# Results



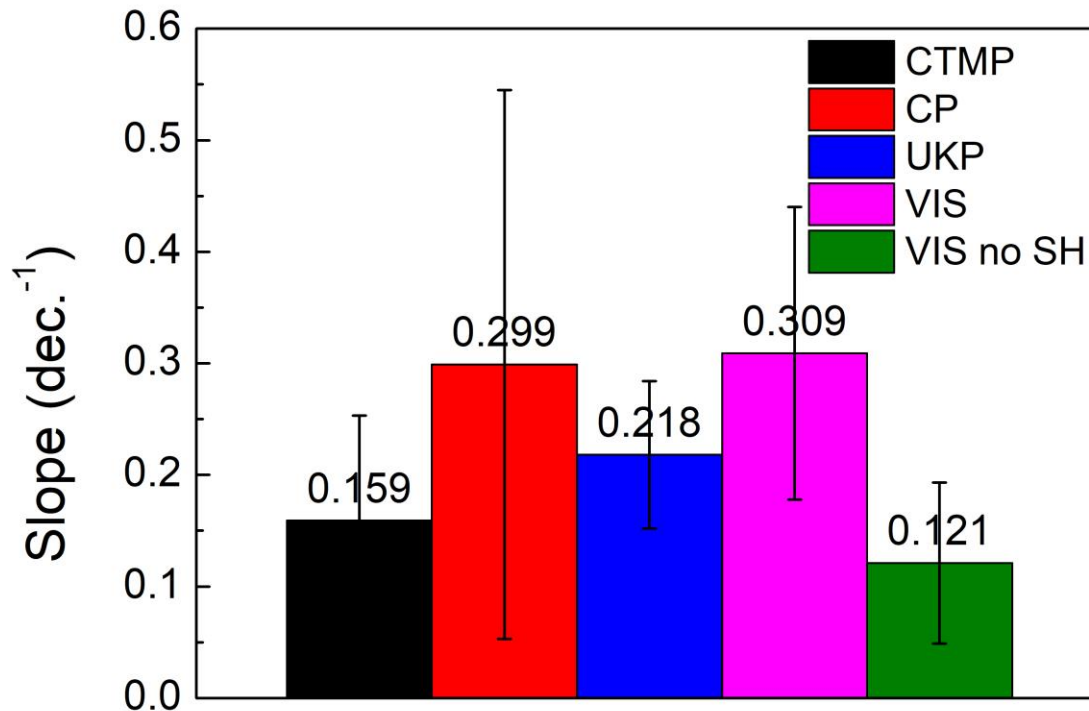
# Results

Sample	$E(r_{\min})$ [GPa]	$E(r_{\max})$ [GPa]	$\Delta E$ [GPa]	$\Delta E$ [%]
CTMP	5.32	8.73	3.39	64
CP	4.68	9.26	4.59	98
UKP	1.71	3.32	1.60	94
VIS	4.01	8.52	4.51	113
VIS no SH	6.89	7.22	1.77	32

# Normalised results



# Normalised results



**When the loading rate increases by factor 10, the  $E$  will be increased by factor of the slope [dec<sup>-1</sup>].**



# Conclusions

- $E$  is significantly increasing with the increase of displacement rate for all fibre materials.
- The highest displacement rate dependency is shown by CP and VIS and the lowest by VIS no SH.
- **Displacement rate should not be neglected in fibre tensile testing.**



# Thank you for your attention

Questions?

*This project has received funding from the European Union's Horizon 2020 research and innovation programme under the Marie Skłodowska-Curie grant agreement No 764713.*